

## Guidelines for the Use of Tronex Flush Cutters

Tronex produces excellent, high-quality tools that will provide years of use if cared for properly. To preserve the blades and the life of the cutters, please observe the following guidelines:

- 1 These cutters should only be used on Gold, Gold Filled, Copper, Silver Filled, Sterling Silver or Fine Silver dead soft wire.
- 2 Do not cut hard or half hard wire unless it is 24 gauge or thinner and is one of the above metals.
- 3 Never use these cutters to cut hard metal such as memory wire or steel wire. This will nick the blades of the cutter and they will be permanently damaged.
- 4 When cutting with the Razor Flush Cutters (Models 5223, 7223, 7513) follow these tips:
  - Position your wire on the back third of the blade towards the joint of the pliers to cut.
  - This cutter is recommended for 18 gauge dead soft wire and thinner. However, you may cut a 16 or 14 gauge dead soft wire occasionally if cutting towards the back of the pliers.
  - NEVER cut any wire thicker than 22 gauge with the tip of the plier (the top third of the plier). This will cause damage or possible breakage to the tips.
  - If cutting with Angulated Flush Cutters (Model 5082), do not cut any wire thicker than 22 gauge or the tips will be damaged.
- 5 If you discover that the blades on your cutters have dulled over time through normal wear and tear, mail them to: Tronex Technology, Inc., 2860 Cordelia Road Fairfield, CA 94534, USA  
contact info: PH (707)426-2550 | FX (707)426-6462